

Overhaul Kit For Model 2545

6. Overhaul Kit For Model 2545 - 32319477

No.	Description	QTY	Part No.	Part No.	SET
	Overhaul Kit For Model 2545			32319477	1
	Contents				
1	Gasket Set	–	32307126		
	– Valve Plate O-Ring	1	32294076		
	– Valve Plate O-Ring	1	32294068		
	– Shaft End Cover Gasket	1	32294027		
	– Cylinder Flange Gasket	2	32294019		
	– Unloader Cover Gasket	1	321882826		
	– Frame End Cover Gasket	1	32294035		
	– Manifold Gasket	2	32188377		
	– Unloader Piston O-Ring	1	32188385		
	– Oil Filler O-Ring	1	32247850		
	– O-Ring	1	95022695		
	– H/P Head Gasket	1	32294043		
	– L/P Head Gasket	1	32294050		
2	Ring/Gasket Kit	–	32307084		
	– Oil Seal	1	32204570		
	– Oil Filler Plug “O” Ring	1	32247850		
	– Cylinder Frame Gasket	2	32294019		
	– Manifold Gasket	2	32188377		
	– Frame End Cover Gasket	1	32294035		
	– Shaft End Cover Gasket	1	32294027		
	– Copper Gasket	1	95674750		
	– Ring Set (2.75”) (70241963)	1	32307092		
	– Ring Set (5”) (70241971)	1	32307100		

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	Contents				
3	Valve/Gasket Kit	–	32307118		
	– Finger Valve HP Intake	1	32294282		
	– Discharge Valve Retainer H/P	1	32294316		
	– Screw-Hex Head M3 x 16	3	97511042		
	– Valve HP Discharge	1	32294290		
	– Disch. Valve Damper H/P	1	32294357		
	– Intake Valve Retainer H/P	1	32294308		
	– Nut-Hex M3 W/Lock Washer	3	97511059		
	– Finger Valve L/P Intake	1	32294324		
	– Discharge Valve Retainer L/P	2	32294340		
	– Screw-Hex Head M4 x 16	4	32247512		
	– Valve L/P Discharge	1	32294332		
	– Disch. Valve Damper L/P	1	32294365		
	– Nut-Hex M3 W/Lock Wahser	3	97511059		
	– H/P Head Gasket	1	32294043		
	– Unloader Cover Gasket	1	32182826		
	– Unloader Piston Seal	1	32254740		
	– Unloader Piston O-Ring	1	32188385		
	– LP Head Gasket	1	32294050		
	– Valve Plate O-Ring	1	32294076		
	– H/P Valve Plate O-Ring	1	32294068		
	– Manifold Gasket	2	32188377		
	– Nut, M4 Hex	4	32248171		
	– Damper Valve - 2545	1	32295826		
4	LP Valve Kit	–	32316291		
	– Manifold Gasket	1	32188377		
	– Screw	4	32247512		
	– Nut	4	32248171		
	– LP Head Gasket	1	32294050		
	– Copper Gasket	1	95674677		
5	Bearing/Conn Rod Kit	–	32204307		
	– Crankpin Bushing	1	30210165		
	– Connecting Rod	2	32198160		
	– Ball Bearing	2	95753604		
	– Ball Bearing W/Snap Ring	1	95951224		
	– Inner Bearing Spacer	1	32203218		
6	Air Filter Element	1	32012957		
	Total	81			