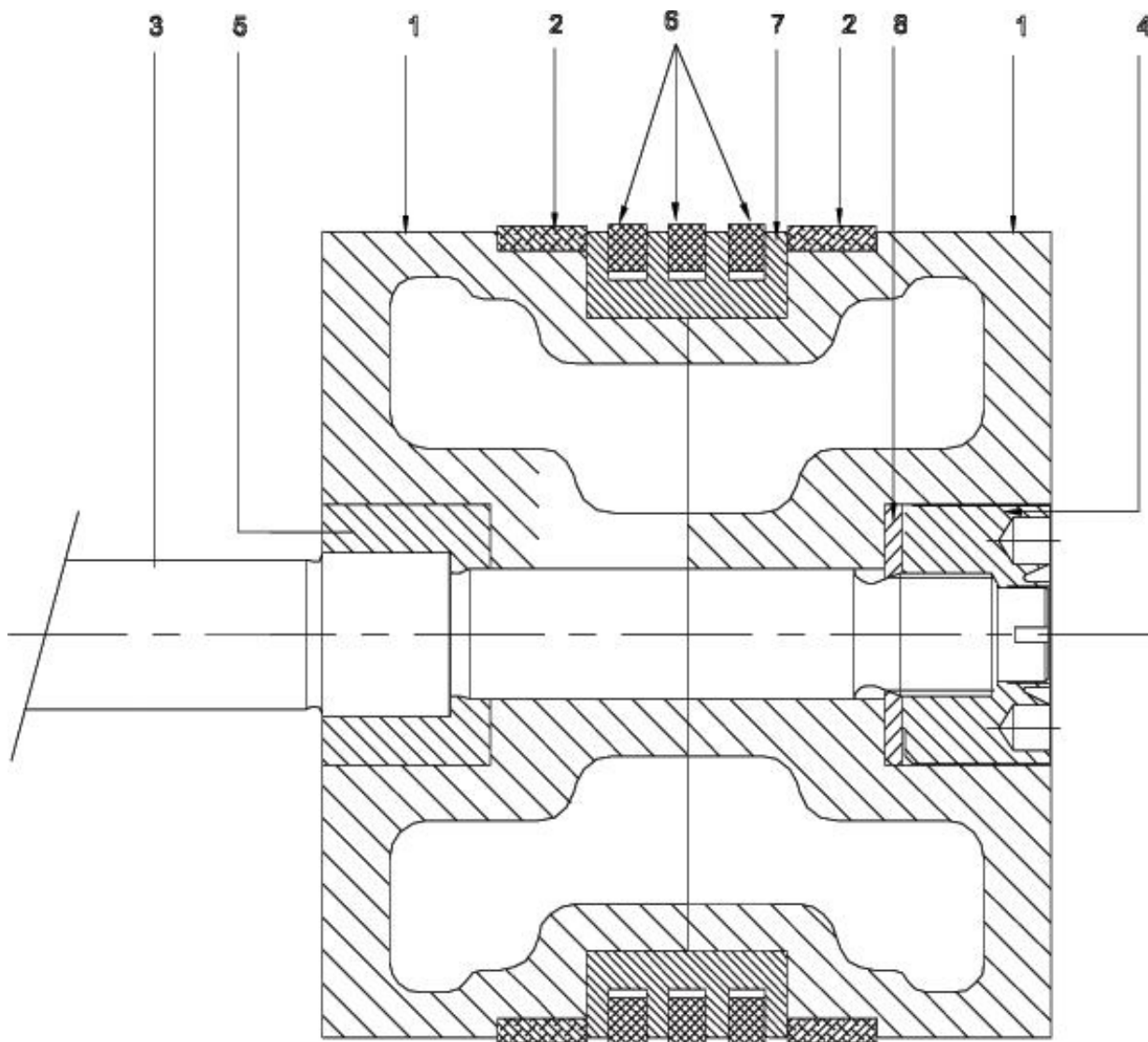


## 6. SECOND STAGE PISTON ASSEMBLY



All manufacturer's names, numbers, photos, product description and/or part numbers are used for reference purposes only & it is not implied that any part listed is the product of these manufacturers. Since Approvement are made from time to time, the illustration and specifications are subject to change without notice.

## 6. SECOND STAGE PISTON ASSEMBLY

No.	Description	Ref Part No.	QTY
1	Piston Dia. 220 ( Set of 2 Half )	B0916163	1
2	Rider Ring	H3223163	2
3	Piston Rod	B4229163	1
4	Piston Nut	C6714165	1
5	Sleeve for Piston	C6571161	1
6	Piston Ring	-	3
7	Intermediate Sleeve	C6585163	1
8	Washer	M3634161	1
	Piston Ring Replacement Kit (Dia. 220)	1903007795	-
	- Gasket for HP Cyl. to Head	H0770163	1
	- Gasket for Door	H0730151	3
	- Aluminum Washer	H0763150	1
	- Packing Ring with Spring	H1444162	12
	- Piston Ring	H3222163	3